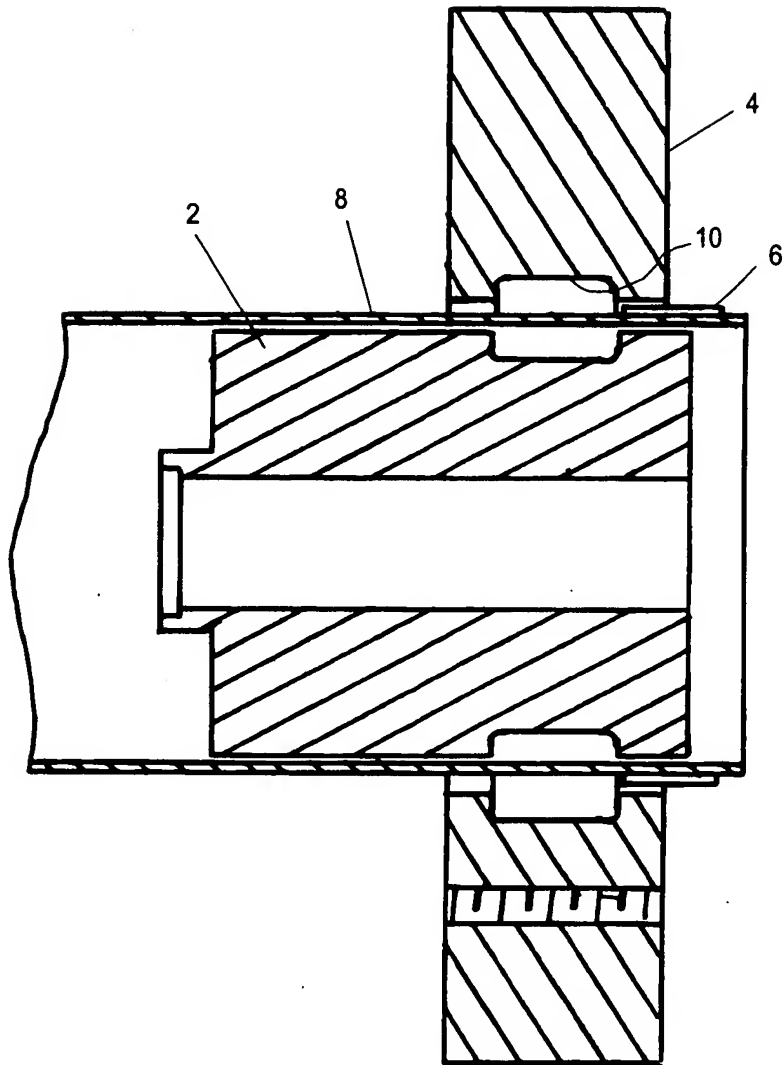


FIG.1



200109.5E75002

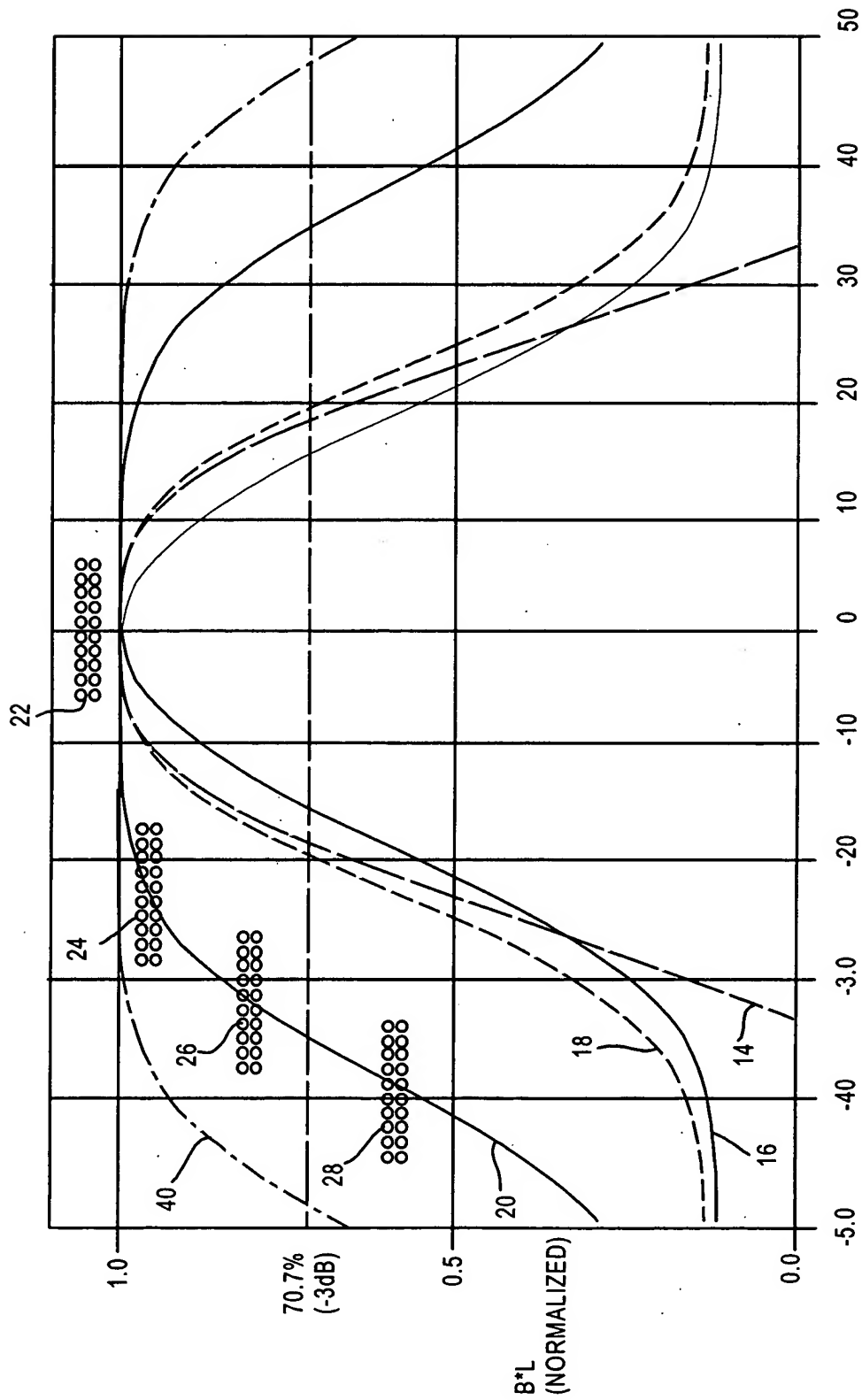


FIG.2

POSITION (UNIT COIL LENGTHS)

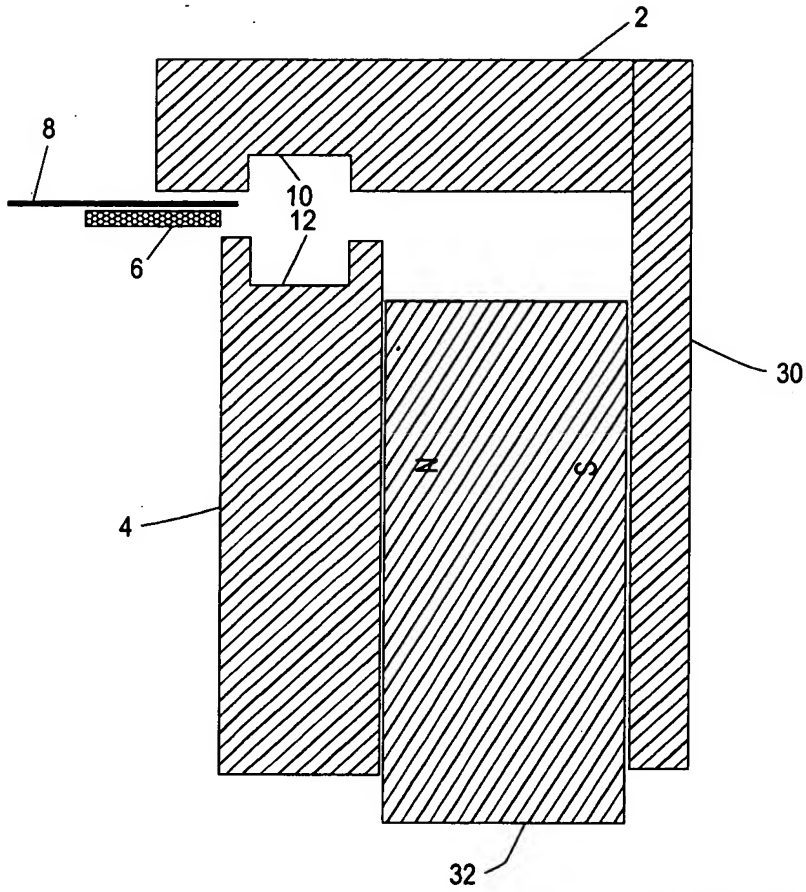


FIG.3

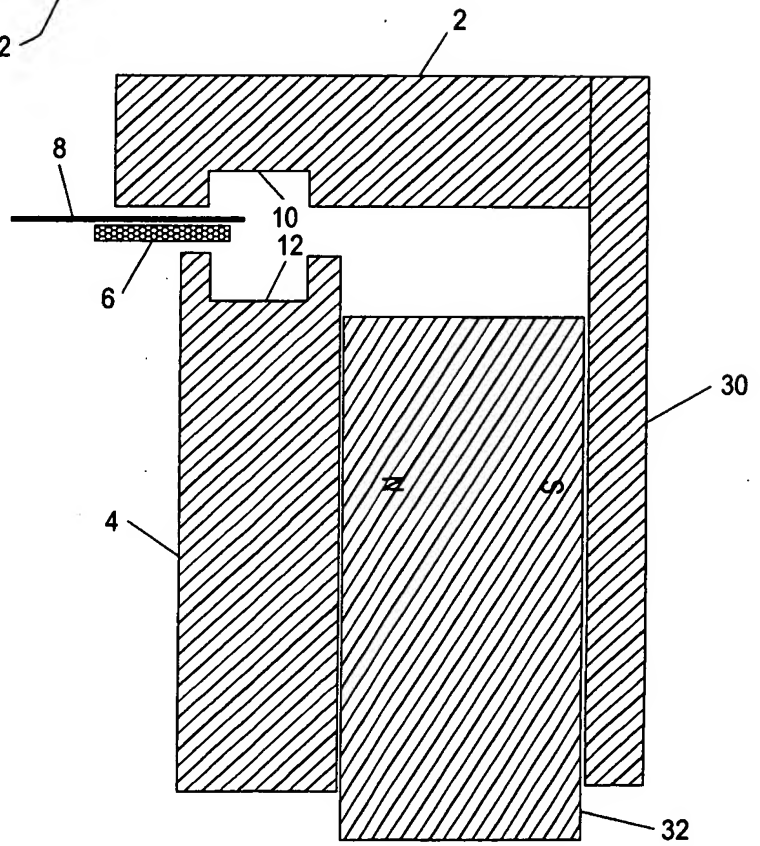


FIG.4

10051735.041002

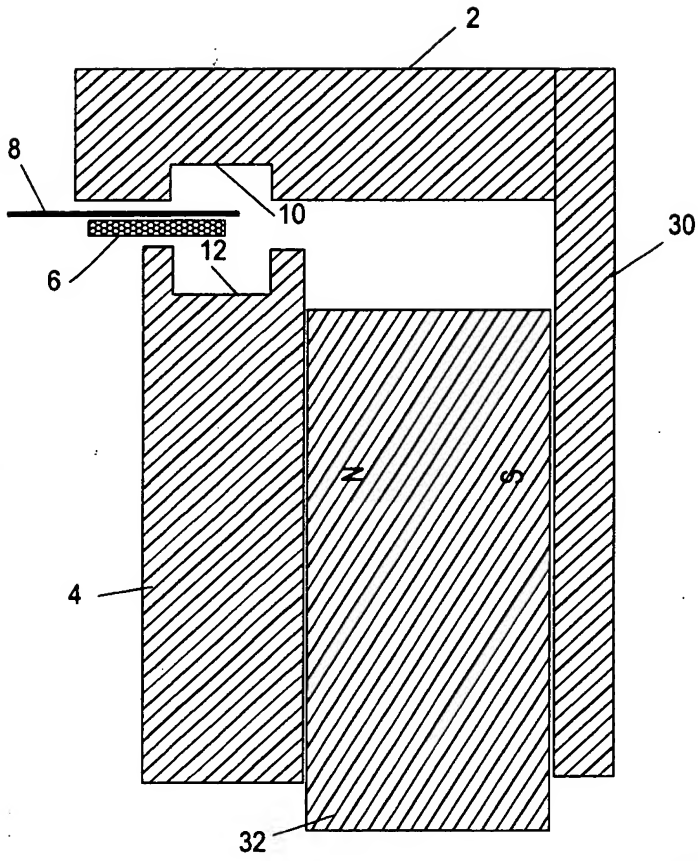


FIG. 5

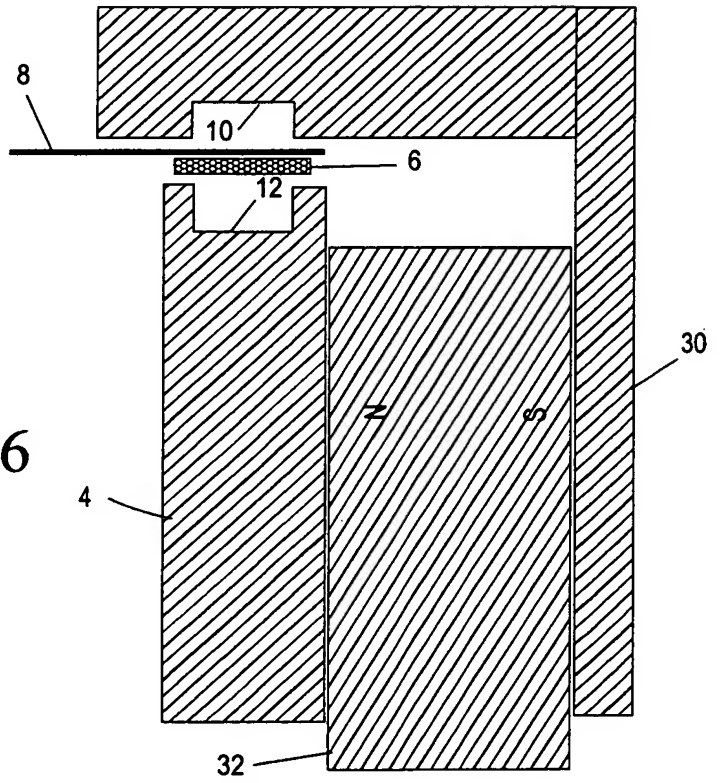


FIG. 6

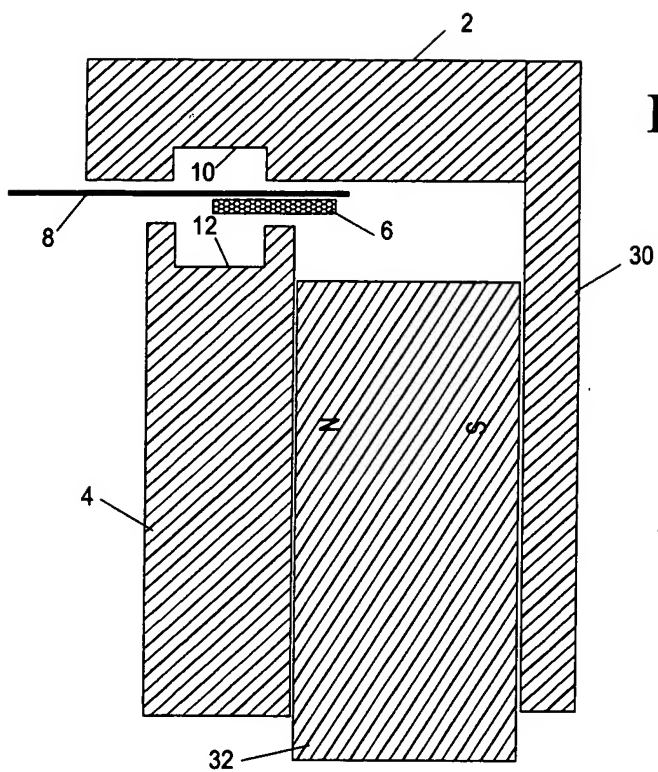


FIG. 7

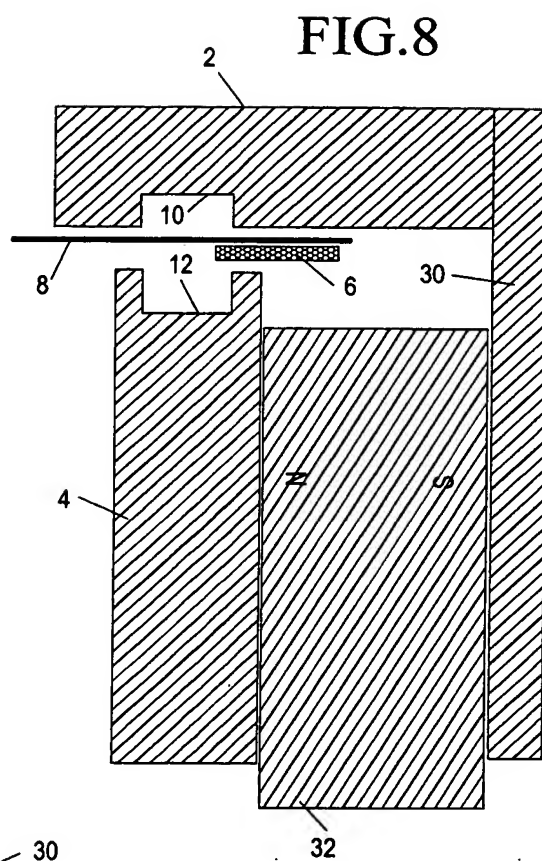


FIG. 8

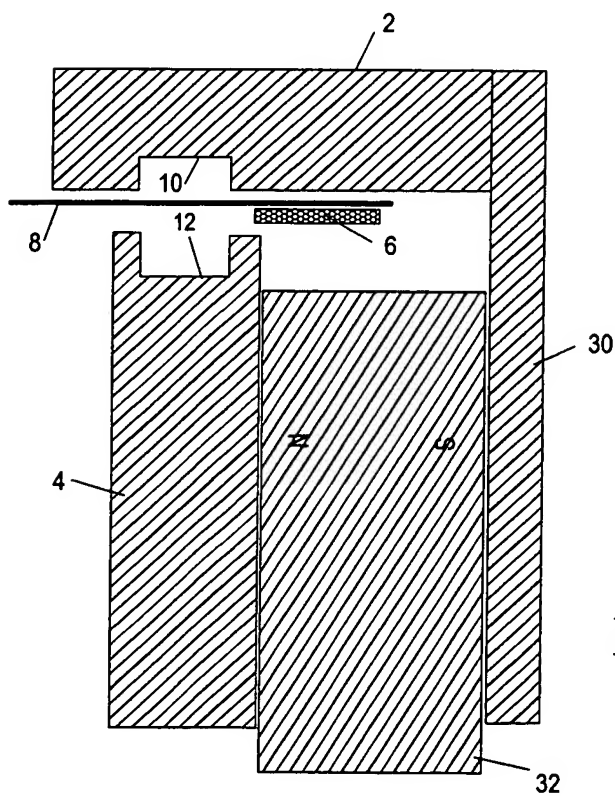


FIG. 9

FIG.10A

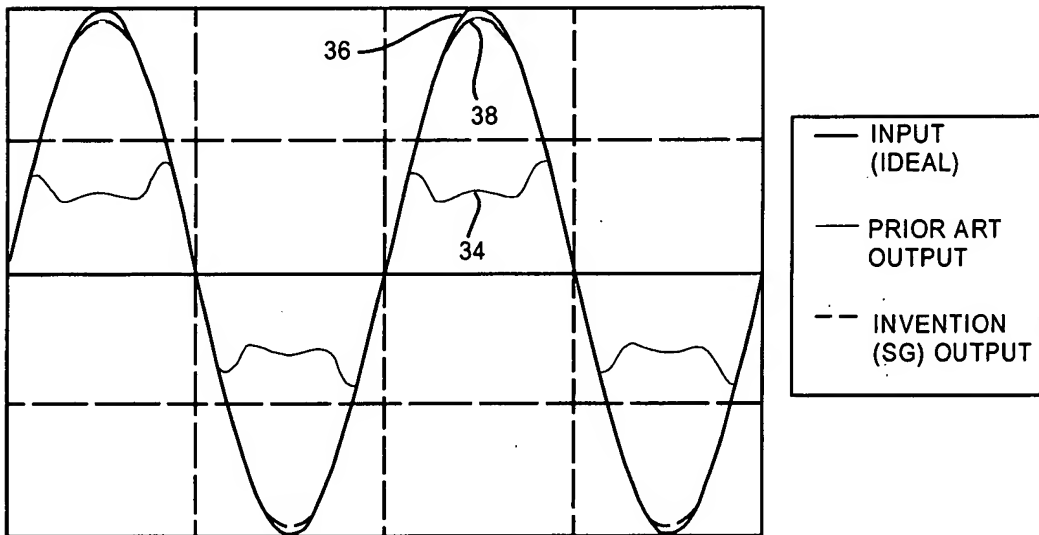
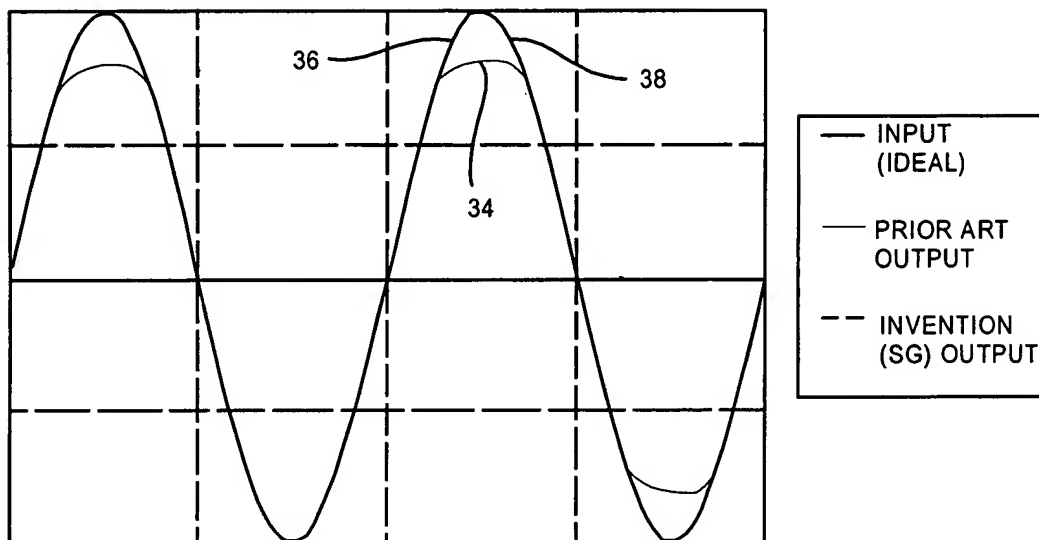


FIG.10B

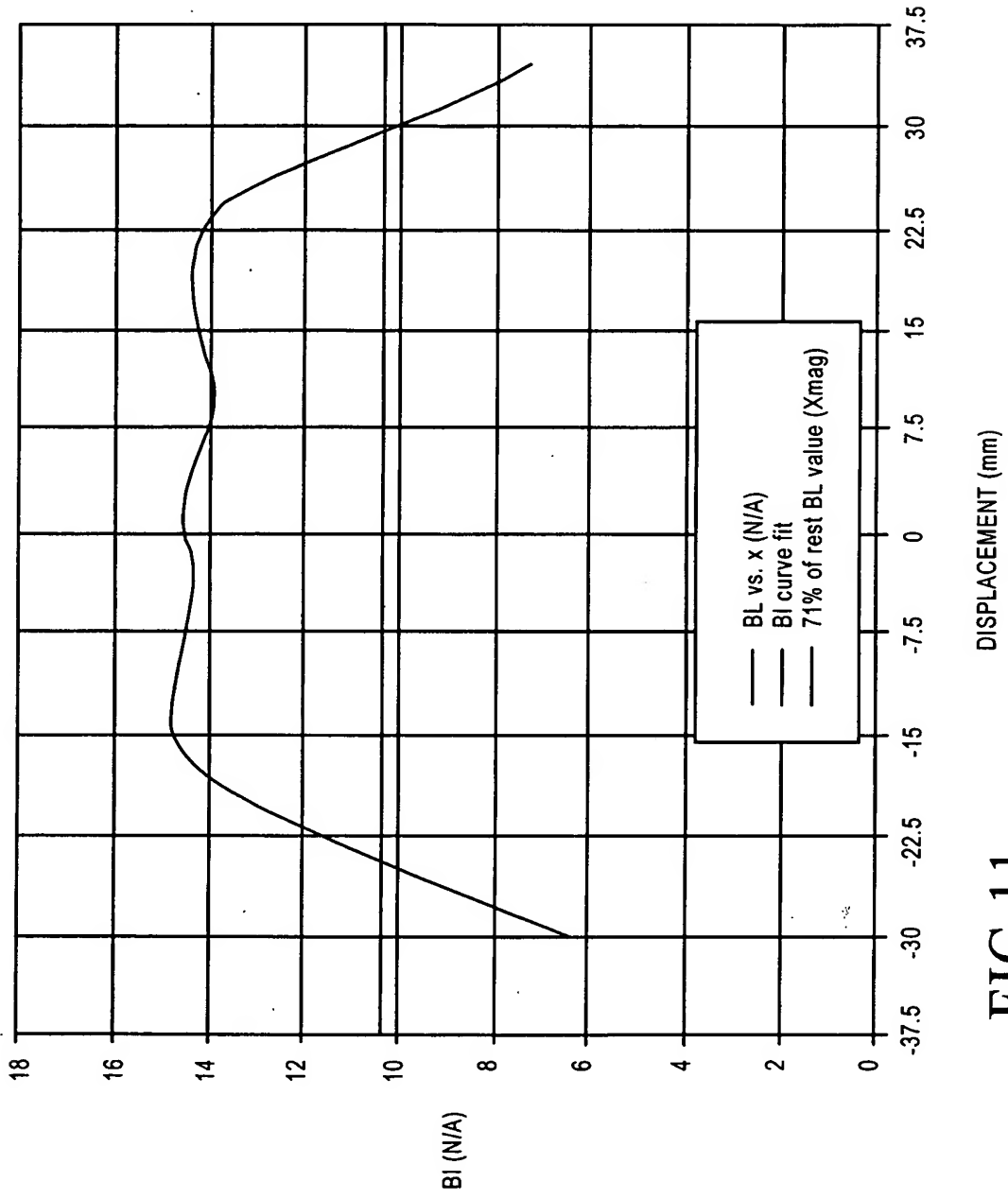


FIG.11

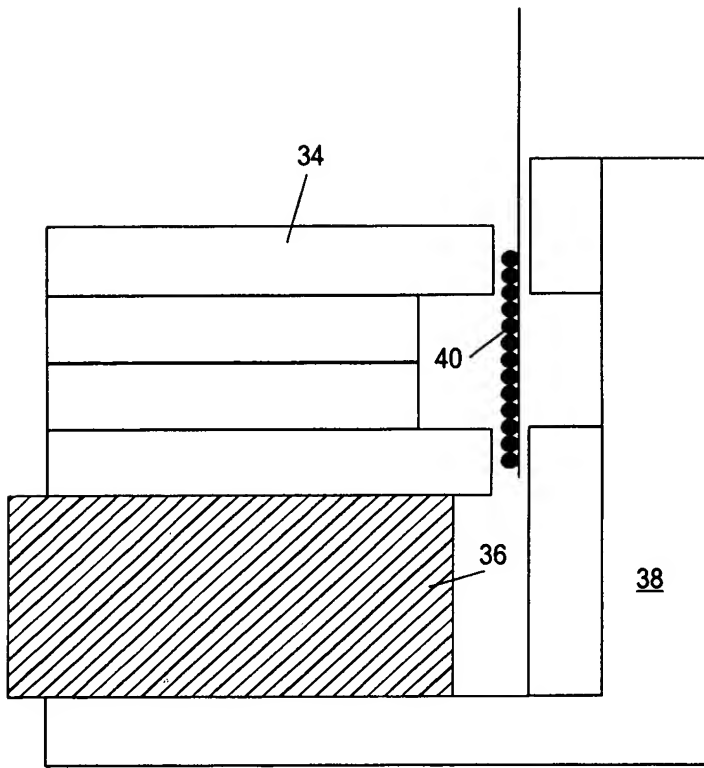


FIG.12

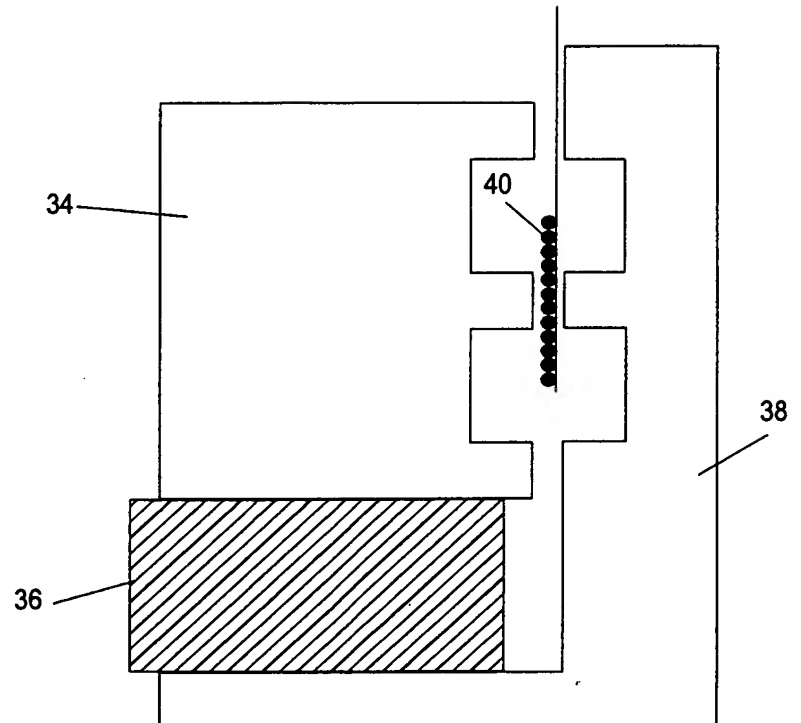


FIG.13



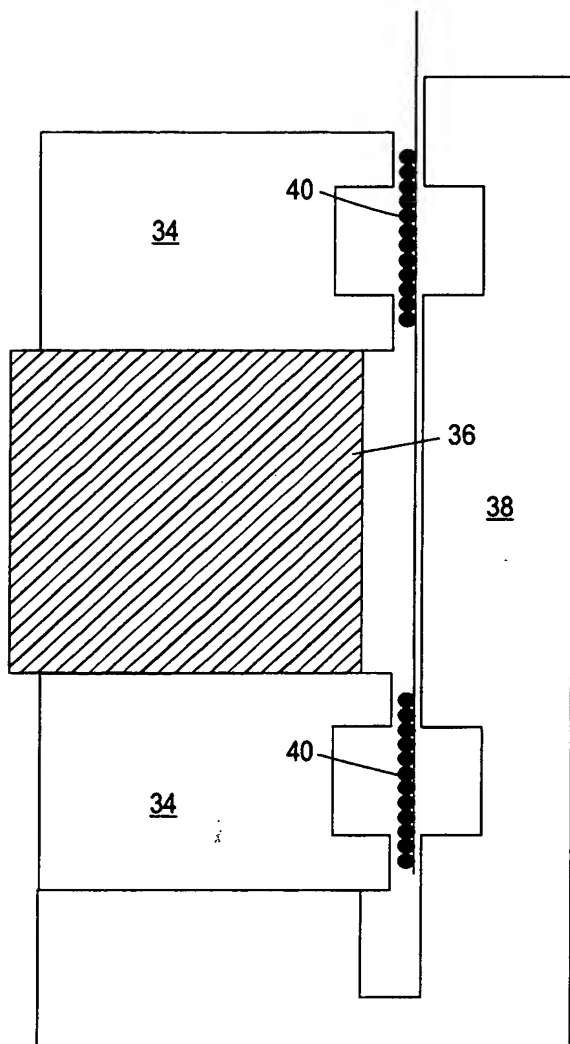


FIG.14

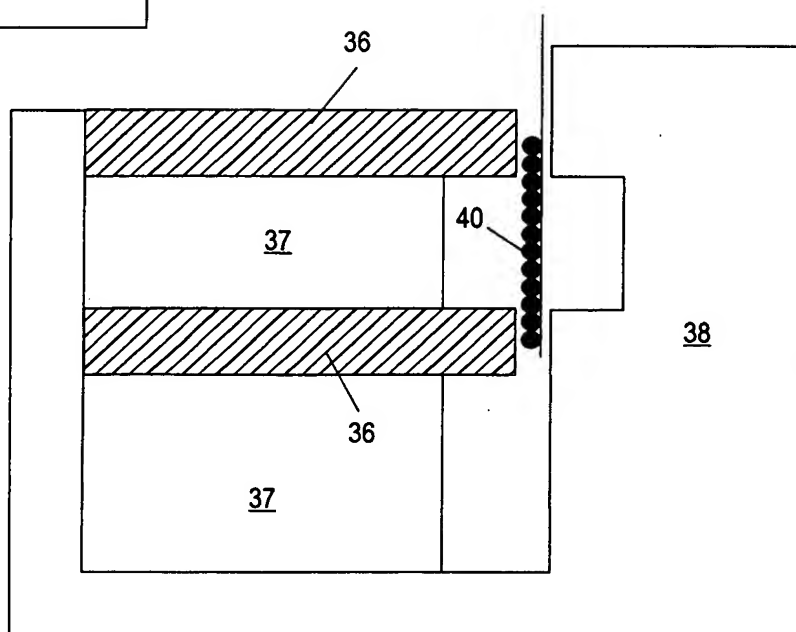


FIG.15

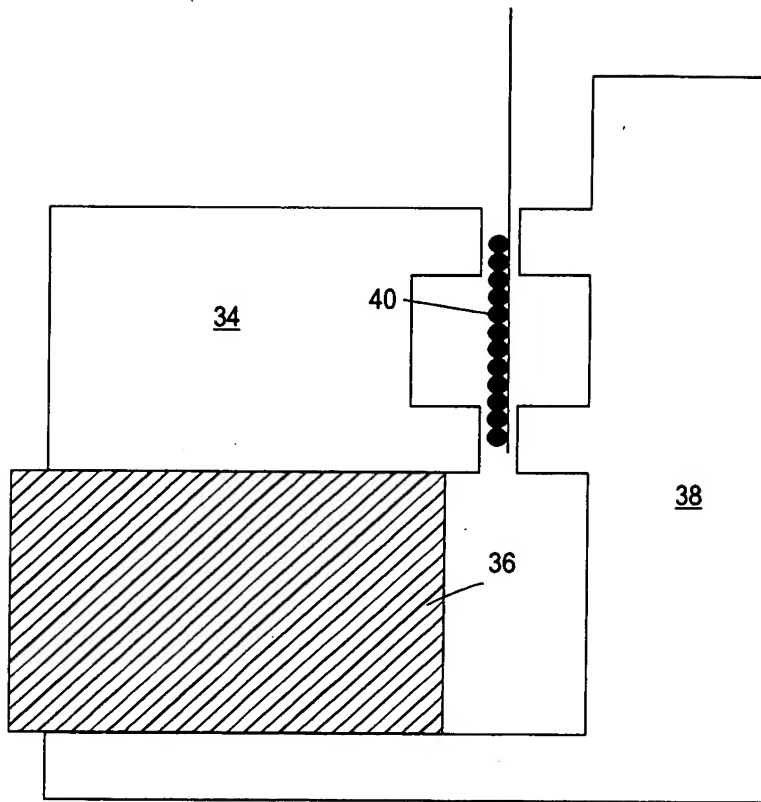


FIG.16

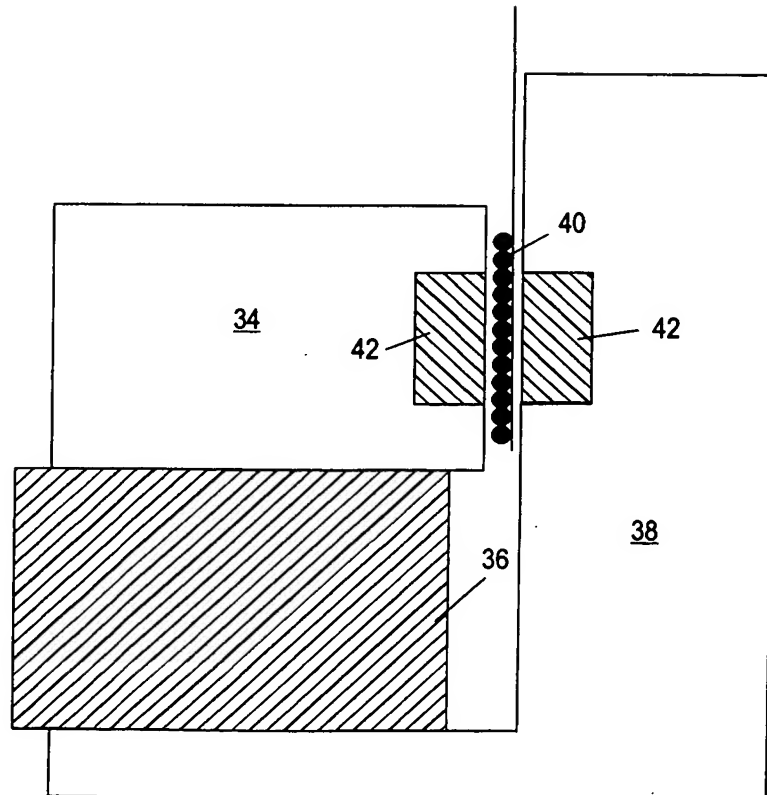


FIG.17